

Fitter - Week 36

S.No.	Week No.	Name of topic	No. of Hours
1	36	General turning operations parallel or straight, turning.	7
2		Stepped turning, grooving, and shape of tools for the above operations.	
3		Appropriate method of holding the tool on tool post or tool rest,	
4		Knurling - tools description, grade, uses, speed and feed, coolant for knurling, speed, feed calculation.	
5		Taper – definition, use and method of expressing tapers.	
6		Standard tapers - taper, calculations Morse taper.	