

## Fitter - Week 34

S.No.	Week No.	Name of topic	No. of Hours
1	34	Lathe cutting tools- Nomenclature of single point & multipoint cutting tools,	7
2		Tool selection based on different requirements and necessity of correct grinding, solid and tipped, throw away type tools, cutting speed and feed and comparison for H.S.S., carbide tools. Use of coolants and lubricants.	