

Fitter - Week 37

S.No.	Week No.	Name of topic	No. of Hours
1	37	Screw thread definition – uses and application. Square, worm, buttress, acme (nonstandard-screw threads),	7
2		– Principle of cutting screw thread in centre lathe	
3		– principle of chasing the screw thread	
4		– use of centre gauge, setting tool for cutting internal and external threads, use of screw pitch gauge for checking the screw thread.	