# Production & Manufacturing Fitter - Basic Fitting

# Physical and mechanical properties of metals

Objectives: At the end of this lesson you shall be able to

name the different physical and mechanical properties of materials

state the characteristics of the mechanical properties of metals.

## **Properties of metals**

Metals have different properties. Depending on the type of application, different metals are selected.

## Physical properties of metals

- Colour
- Weight/Specific gravity
- Structure
- · Conductivity
- Magnetic property
- Fusibility

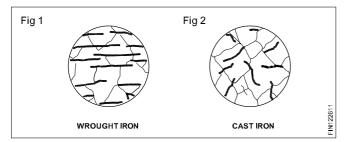
### Colour

Different metals have different colours. For example, copper is of a distinctive red colour. Mild steel is of a blue/black sheen.

# Weight

Metals differ based on their weight. A metal, like aluminium, weighs lighter (specific gravity 2.8) than many others, and a metal, like lead, is heavy (specific gravity 9).

# Structure (Figs 1 and 2)



Generally metals can also be differentiated by their internal microstructure. Metals like wrought iron and aluminium will have a fibrous structure, and metals like cast iron and bronze will have a granular structure.

# Conductivity

Thermal conductivity and electrical conductivity are the measure of the ability of a material to conduct heat and electricity. Conductivity will vary from metal to metal. Copper and aluminium are good conductors of heat and electricity.

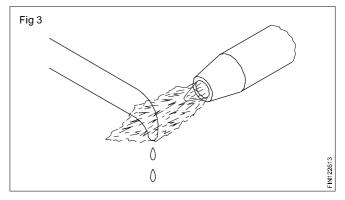
# Magnetic property

A metal is said to possess magnetic property, if it is attracted by a magnet.

Almost all ferrous metals, excepting some types of stainless steel, can be attracted by a magnet and all non-ferrous metals and their alloys will not be attracted by a magnet.

# Fusibility (Fig 3)

It is the property possessed by a metal by virtue of which it melts when heat is applied. Many materials are subject to the transformation in shape (i.e.) from solid to liquid at different temperatures. Tin has a low melting temperature (232°C)and tungsten melts at a high temperature (3370°C).



# **Specific gravity**

It is the ratio between the weight of the metal and the weight of equal volume of water.

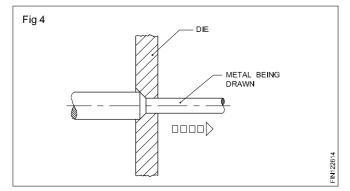
# **Mechanical properties**

The mechanical properties of a metal are

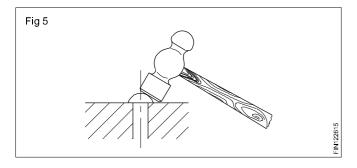
- ductility
- malleability
- hardness
- brittleness
- toughness
- tenacity
- elasticity

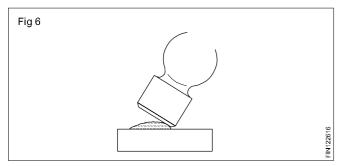
# Ductility (Fig 4)

A metal is said to be ductile when it may be drawn out in tension without rupture. Wire-drawing depends upon ductility for its successful operation. A ductile metal must be both strong and plastic. Copper and aluminium are good examples of ductile metals.



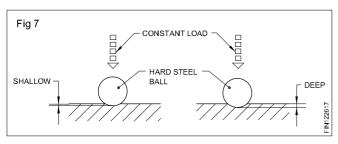
Malleability (Figs 5 and 6)





Malleability is the property of permanently extending in all directions without rupture by hammering, rolling etc. to change its size and shape. Lead is a very malleable metal.

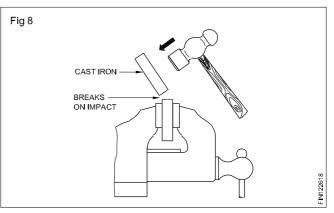
# Hardness (Fig 7)



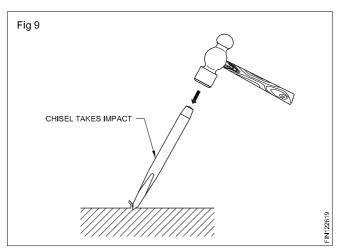
Hardness is a measure of a metal's ability to withstand scratching, wear, abrasion and penetration.

# Brittleness (Fig 8)

Brittleness is the property of a metal which permits no permanent distortion before breaking. Cast iron is an example of a brittle metal, and it will break rather than bend under shock or impact.

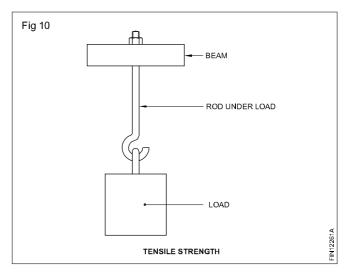


Toughness (Fig 9)



Toughness is the property of a metal to withstand shock or impact. Toughness is the property opposite to brittleness. Wrought iron is an example of a tough metal.

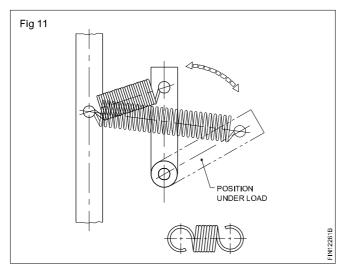
#### Tenacity (Fig 10)



Tenacity of a metal is its ability to resist the effect of tensile forces without rupture. Mild steel, wrought iron and copper are examples of tenacious metals.

#### P&M : Fitter - Related Theory for Exercise 1.2.26 - 1.2.30

# Elasticity (Fig 11)



Elasticity of a metal is its power of returning to its original shape after the applied force is released. Properly heat-treated spring is a good example of elasticity.

## Specific gravity

It is the ratio between the weight of the metal and the weight of equal volume of water.

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