

Fitter - Week 22

S.No.	Week No.	Name of topic	No. of Hours
1	22	Counter sink, counter bore and spot facing-tools and nomenclature, Reamer material, types (Hand and machine reamer), kinds, parts and their uses, determining hole size (or reaming), Reaming procedure.	7
2		Screw threads: terminology, parts, types and their uses. Screw pitch gauge: material parts and uses. Taps British standard (B.S.W., B.S.F., B.A. & B.S.P.) and metric /BIS (coarse and fine) material, parts (shank body, flute, cutting edge).	