

Fitter - Week 21

S.No.	Week No.	Name of topic	No. of Hours
1	21	Drill- material, types, (Taper shank, straight shank) parts and sizes.	7
2		Drill angle-cutting angle for different materials, cutting speed feed.	
3		R.P.M. for different materials.	
4		Drill holding devices- material, construction and their uses.	