

## Machinist, Week- 6

S.No.	Week No.	Name of the topic	Total hours
1	6	Drill, Tap, Die-types & application. Determination of tap drill size. Basic terminology related to screw thread.	7
2		Reamer- material, types (Hand and machine reamer), parts and their uses, determining hole size for reaming, Reaming procedure.	
3		Vernier height gauge: construction, graduations, vernier setting & reading. Care and maintenance of Vernier height Gauge.	