

Turner Week-4

S. No.	Week No.	Name of Topic	No. of Hours
1	13	Vernier caliper-its construction, principle graduation and reading, least count etc. Digital vernier caliper.	(07 hrs.)
2		Outside micrometer –different parts, principle, graduation, reading, construction. Digital micrometer.	
3		Cutting speed, feed depth of cut, calculation involved-speed feed R.P.M. etc.	
4		recommended for different materials.	