

Welder - Week 25

S.No.	Week No.	Name of topic	No. of Hours
1	25	Advantages of GMAW welding over SMAW , limitations and applications	5
2		Process variables of GMAW	
3		Modes of metal transfer – dip or short circuiting transfer, spray transfer (free flight transfer) and globular transfer (intermittent transfer) and Pulsed metal transfer.	